



# THE M&P LAB

## Thermal Analysis Capabilities



- Metals
- Solids
- Films
- Composites
- Adhesives
- Metal alloys
- Coatings
- Fibers
- Plastics
- Epoxies

Method	Sample Size	Temperature Range (°C)	Common Applications
<b>DSC</b> Differential Scanning Calorimetry	5 – 50 mg	(-150) to 700	<ul style="list-style-type: none"> <li>• Melting/freezing/crystallization</li> <li>• Heat of fusion</li> <li>• Glass transition temperature</li> <li>• Specific Heat Capacity</li> <li>• Percent crystallinity</li> <li>• Modulated DSC</li> </ul>
<b>TMA</b> Thermomechanical Analysis <small>Measures dimensional changes under controlled conditions of temperature, atmosphere, time, force</small>	Maximum dimensions: Cylinder 10 mm (d) x 26 mm (l)  Film/Fiber 26 mm (l) x 4.7 mm (w) X 1.0 mm (t)	(-150) to 1000	<ul style="list-style-type: none"> <li>• Melting/freezing point</li> <li>• Penetration</li> <li>• Softening/melting behavior</li> <li>• Compression/tension</li> <li>• Glass transition temperature</li> <li>• 3 point bend/flexure</li> <li>• Coefficient of Thermal Expansion</li> <li>• Shrinkage</li> <li>• Deflection/distortion temperatures</li> <li>• Multi-layer film analysis</li> <li>• Stress/strain/relaxation/creep</li> <li>• Time to delamination</li> </ul>
<b>HEATING &amp; COOLING CURVES</b>			
<b>Simultaneous DSC-TGA &amp; TGA-DTA</b>			
<b>DTA</b> Differential Thermal Analysis	Maximum: 200 mg  Sample pans: 40 µl Or 110 µl	200 to 1500	<ul style="list-style-type: none"> <li>• Glass transition temperature</li> <li>• Melting/freezing/crystallization</li> <li>• Polymorphic phase transitions</li> <li>• Filler/residual content</li> <li>• Solidus/liquidus temperatures</li> <li>• Moisture content</li> </ul>
<b>TGA</b> Thermogravimetric Analysis		RT to 1500	<ul style="list-style-type: none"> <li>• Braze/solder melting/crystallization properties</li> <li>• Hydrate characterization</li> <li>• Degradation/decomposition profiles</li> <li>• Volatiles analysis</li> <li>• Oxidation behavior</li> <li>• Quantitative compositional analysis</li> </ul>
<b>DSC</b> Differential Scanning Calorimetry		RT to 1500	<ul style="list-style-type: none"> <li>• Characterizing cure reactions</li> <li>• Effect of additives</li> <li>• Enthalpy &amp; instantaneous weight loss measurements</li> <li>• Kinetics/activation energy</li> </ul>

### QUALITY SYSTEMS



ISO 17025



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